



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3219-1
Job Sheet 176850



Part No: D3219-1

Job Qty: 100 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/2/18

Job Tracking No:

Due Date: 5/11/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP A 04.04.19 New issue KJ/JLM ESR B 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		5/11/18	0.00	0.00	Start Up Waterjet		DL 18/05/11
100	Waterjet	100 pcs		5/11/18	0.01	2.08	Waterjet1		DL 18/05/11
120	QC	100 pcs		5/11/18	0.00	0.00	QC8		38
150	Packaging	100 pcs		5/11/18	0.00	0.00	Packaging3		DL 18/05/11
160	QC21-SA	100 Ea		5/11/18	0.00	0.00	QC21		MAY 14 2018

Part Op 100 - 1-Cut as per Dwg D3219
Descriptions: 150 - *** STOCK IN STEP CELL ***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	9.6400 sf (.0964 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	10	126	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.316inches + 0.006 - 0.001	0.322 0.315		
2	Plate	2.293inches ± 0.005	2.298 2.288		
3	Plate	0.375inches ± 0.010	0.385 0.365		
4	Plate	0.125inches ± 0.010	0.135 0.115		
5	Plate	0.125inches ± 0.010	0.135 0.115		

Plex 5/2/18 10:05 AM Dart.Gagnon.Michelle



Container No: S070426



Part: D3219-1

Job No: 176850

Serial No/Batch: S070426

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/11/18